

A photograph of a warehouse interior. In the foreground, a worker wearing safety glasses and a dark jacket is operating an orange and black forklift. The forklift is carrying a large, blue, rectangular container labeled 'VARIBOX' with a hazard symbol. In the background, there are stacks of white IBCs and other blue VARIBOX containers. The warehouse has high ceilings and blue structural beams.

**VARIBOX®**

## User Guide

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**Packaging chemicals made safer!**

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VARIBOX IBC

A part of  **rotovia**

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## Safety and liability

### Important safety instructions

Read this user guide carefully to learn about liability and the usage of the VARIBOX CC. When setting up and using your VARIBOX CC, remember the following:

- Read all the instructions carefully before you use the VARIBOX CC
- Keep these instructions at hand for reference by you and others.
- Follow all instructions and warnings regarding your VARIBOX CC
- Always use personal protective equipment
- Maintenance on the VARIBOX CC should only be done in line with UN ADR regulations.
- Use only original spare parts for the VARIBOX CC

**CAUTION: Service and maintenance on the VARIBOX CC must always be done in line with UN ADR regulations.**

### Cleaning

**CAUTION: Residues may be found in the product. We therefore advise you, before putting the VARIBOX CC into use, to clean or disinfect according to your company standard or that of competent authorities.**

See chapter “Cleaning the VARIBOX CC” for additional recommendations.

### Restrictions

Although the product has many advantages, some restrictions must be considered. Important is the cleaning temperature, it may not exceed 60°C to prevent the VARIBOX CC from deformation. Make sure not to fill the VARIBOX with hot liquid. The maximum filling temperature is 30°C.

## VARIBOX components warranty

The VARIBOX has a lifetime of 10 years. The inner container must be replaced after 5 years to comply with ADR regulations (for some applications after 2 years, see page 8). All (Optional) components offered by VARIBOX fall under the VARIBOX components warranty.

## Limitation on shelf life and warranty

This document outlines the terms and conditions of the limited warranty and shelf life for our VARIBOX components. Please read this document carefully as it explains the scope and limitations of the warranty.

### 1. Warranty and Shelf Life

We acknowledge that providing an unconditional shelf life and warranty for our VARIBOX components is challenging due to numerous factors that are beyond our control. These factors include but are not limited to the handling, transportation, filling, storage, and usage of the VARIBOX. Additionally, the acceptance criteria and perceptions manufacturers, fillers, and users can vary significantly. Furthermore, the nature of the filling product can also substantially impact the VARIBOX components lifespan.

### 2. Shelf life of VARIBOX components

- VARIBOX Safeline Performance extractor tubes
- VARIBOX Safeline Precision extractor tubes
- VARIBOX Safeline Food extractor tubes
- VARIBOX Safeline counter couplers
- NS4 extractor tube
- CDS extractor tubes
- Overpressure vents
- VARIBOX Screwcaps
- Level sensors
- Counter connectors

Provided that our products are transported, stored, applied, and handled responsibly, we estimate that they should remain suitable for their intended use for at least the following periods:

**Shelf life of VARIBOX components before application is up to 24 months.**

**Shelf life of VARIBOX components fitted in/on a VARIBOX/in-use is up to 12 months.**

Shelf life before application assumes that the components are stored in their original package in a dry place without extreme temperature variations. In practice, the shelf life may exceed the indicated durations. However, tropical (humid) storage conditions may result in a shorter shelf life of the components.

The shelf life of VARIBOX components depends on product selection. Under typical conditions, it can exceed 12 months. Nonetheless, improper handling, exposure to highly corrosive substances, or harsh environments like tropical conditions can significantly shorten the shelf life.

Damage will occur due to wear and tear, including chemical degradation, improper use, abuse, alterations to the components, or unauthorized repairs.

## Approvals

### The VARIBOX CC is UN approved

- The UN certification number of the VARIBOX CC is:  
UN 31HH1/Y/\*\*-- /NL/TCPI- PROMENS3-200518/950/522
- Packaging groups : 2 and 3
- Sea transport : According IMDG specification
- Road transport : According ADR specification
- Railway transport : According RID specification

| Standard liquid approvals | Maximum density        | Hydraulic test pressure |
|---------------------------|------------------------|-------------------------|
| Water                     | 1900 kg/m <sup>3</sup> | 110 kPa                 |
| Wetting solution          | 1600 kg/m <sup>3</sup> | 110 kPa                 |
| n-Butyl acetate           | 1600 kg/m <sup>3</sup> | 110 kPa                 |
| White spirit              | 1600 kg/m <sup>3</sup> | 110 kPa                 |
| Acetic acid               | 1600 kg/m <sup>3</sup> | 110 kPa                 |
| Nitric acid 55%           | 1600 kg/m <sup>3</sup> | 110 kPa                 |

### The VARIBOX CC has the DIBt approval.

Deutsches Institut für Bautechnik (DIBt) is an authority of the German *Länder* Governments for a uniform fulfilment of technical tasks in the field of public law. *Allgemeine bauaufsichtliche Zulassungen* are granted for amongst others *Auffangvorrichtungen* (Spill containment) within the scope of the building laws of the *Länder* (federal states in Germany). *Allgemeine bauaufsichtliche Zulassungen* are issued by DIBt for all German *Länder*.

The VARIBOX CC has the DIBt approval:

- DIBt certification number: Allgemeine bauaufsichtliche Zulassung (abZ) Z-40.21-534

Request your copy of the DIBt approval for your evaluation.

### VARIBOX Serial number



Every VARIBOX and every inner container has a unique serial number. This number (SN) is stated on a label: on the front of the VARIBOX and on the top of the inner container.

The barcode also displays this SN.

The QR code refers to the VARIBOX website for more information.

## Approvals

### Marking on the VARIBOX CC

The UN marking is on the front of the VARIBOX CC. This are in accordance with the ADR regulations. Below an explanation of the information provided in the marking.



In box 1:

- UN mark and month and year (last two digits) of manufacture
- Mark and month and year (last two digits) of manufacture of the inner receptacle

In box 2:

- Capacity in liters at 20°C
- Tare mass in kg
- Test pressure in kPa
- Serial number (SN, on a label elsewhere)

In box 3:

- Date of the last leakproofness test (month and year)
- Date of the last inspection (month and year)
- Date of repair (month and year)

In box 4:

- Highest permitted stacking load in kg

### What does the UN mark on the VARIBOX mean?

- UN: The UN mark starts with the packaging symbol of the United Nations, the letters UN (United Nations) in a circle. We hereby declare that this VARIBOX meets the relevant requirements of ADR chapter 6.5
- 31HH1 stands for the IBC type code according to 6.5.1.4
- Y stands for packing groups II and III for which the VARIBOX is approved
- The month and year (last two digits) of manufacture
- NL stands for the State that grants the approval, in this case the Netherlands
- TCPI-PROMENS3 is our manufacturer's mark followed by a number that is the identification mark of this VARIBOX established by the competent authority
- The next to last number is the load in kg with which the stacking test was carried out, but note: the highest permitted stacking load is indicated elsewhere
- The last figure is the largest permissible gross mass in kg

This mark indicates that the VARIBOX corresponds to the successfully tested design type and that the conditions stated in the certificate are met. The mark may not be changed! Only the date of a leakproofness test, inspection or repair may be applied by authorized parties, in such a way that the basic characteristics are properly recognizable.

**Every VARIBOX inner container is also marked in accordance with ADR**

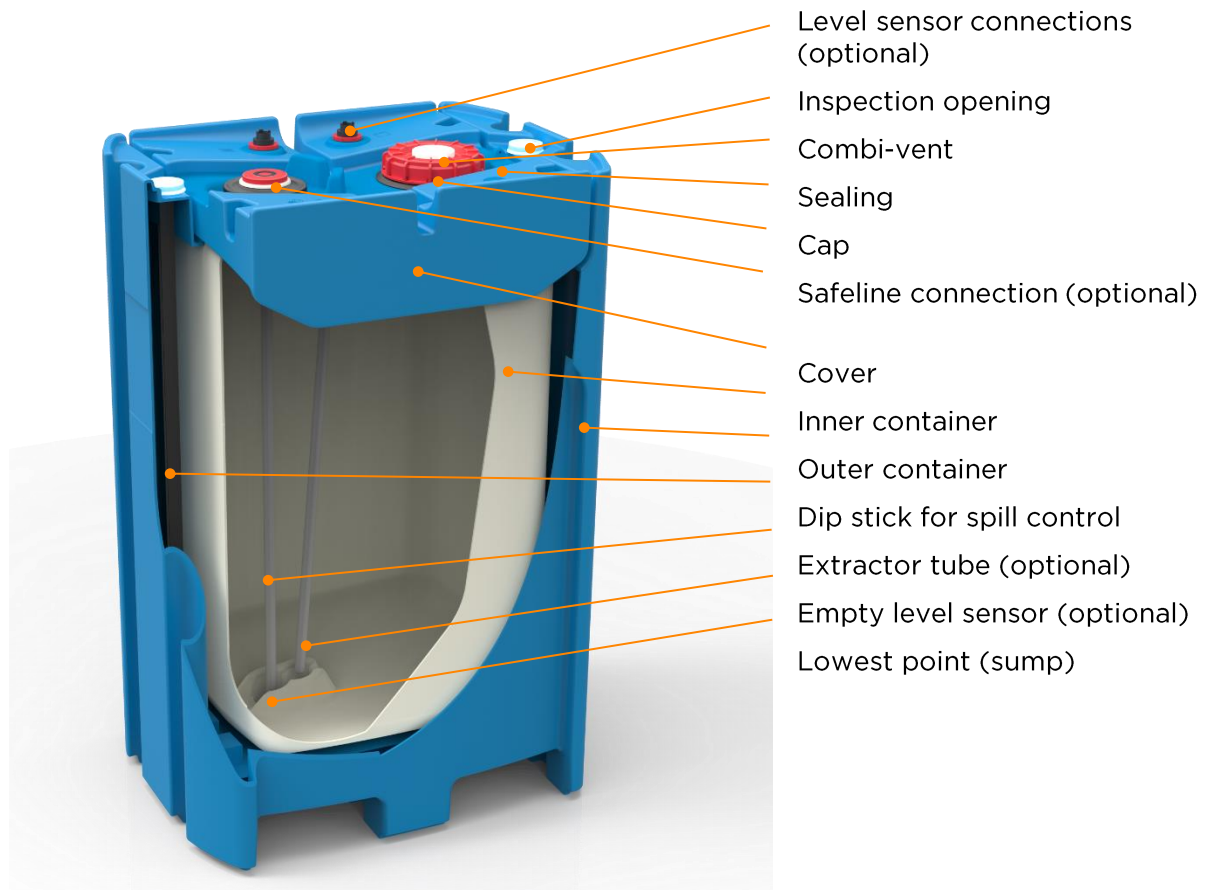
- 31HH1 stands for the IBC type code according to 6.5.1.4
- Y stands for packing groups II and III for which the VARIBOX is approved
- Month and year (last two digits) of manufacture in the form of a date clock
- NL stands for the State that grants the approval, in this case the Netherlands
- TCPI-PROMENS3 is our manufacturer's mark followed by the number



## Components

### The VARIBOX CC components

- 250 liter container with a high chemical resistance
- Inner container with a sloped bottom and top for optimal drainage and cleaning
- Outer container, fully closed, second containment
- Pallet that can be replaced when damaged
- 150 mm screw lid with EPDM or Viton gaskets
- Vacuum vent for equalizing pressure during emptying (Combi-vent)
- Membrane filter for de-aeration during pressure build-up (Combi-vent)
- Steel stacking tubes for extra rigidity when supporting a stacked load
- Marking with UN ADR information
- Optional: VARIBOX Connect
- Optional: different types of extractor tubes
- Optional: empty level and/or full level sensors



#### CAUTION:

This packaging advice is intended for evaluation by the customer and does not relieve the customer of the ultimate responsibility for the determination of the appropriate container. It is the customer's responsibility to select the appropriate container based upon all information at their disposal including the specific application, regulatory compliance, product compatibility and shipping requirements.



## VARIBOX Connect

Your VARIBOX Full Containment can be equipped with VARIBOX Connect. VARIBOX Connect is integrated UN-approved connectivity solution option, built-in in the VARIBOX CC and not visible from the outside.

Connect provides you with a personalized dashboard to get the most out of your VARIBOX IBC fleet. Every day you will have the latest data about the location, level, and empty date of each of your IBCs.



### VARIBOX Connect Retrofit

It is possible to build in VARIBOX Connect after the purchase. Contact our VARIBOX Customer Service for the possibilities.

### VARIBOX Connect Specifications

The VARIBOX Connect Box has a radar based remote fill level monitoring sensor for VARIBOX containers with global connectivity, location tracking and easy setup.

- High precision radar-based fill degree measurements
- Movement, tilt, vibration, free-fall detection
- Enclosure; heat resistant, impervious, resistant to chemicals, food safe
- Smart energy efficient location tracking by determining actual movement
- Location tracking based on Multi-GNSS /DGPS /SBAS
- Automatic emptying detection.
- Detection of a tilted sensor (if device is not directed perpendicular to the (reflective) surface to measure)
- Temperature measurement with every fill level measurement
- Futureproof, Firmware Over the Air. (FOTA)
- NCC based service interface
- Capacity to store data internally, for data integrity. (e.g., cell service is down)
  - o 240 status messages and
  - o 682 fill level messages and
  - o 819 temperature messages and
  - o 240 GPS messages
- Communication based on NB-IoT (LTE) or CAT-M1(LTE)

### CE

The Connect Box meets the legal requirements of the applicable EC guidelines. These are listed in the corresponding EC Declaration of Conformity together with the standards applied. Successful testing of the device is confirmed by affixing the CE mark to it.

The Connect Box is tested according to generic industrial standards:

| Generic Immunity standard industrial EN61000-6-2 (2019) |                            |                         |
|---------------------------------------------------------|----------------------------|-------------------------|
| EN61000-4-2/IEC1000-4-2                                 | Electro Static Discharge   | 8kV air & 4kV contact   |
| EN61000-4-3/IEC1000-4-3                                 | Radiated Susceptibility    | 80MHz - 1GHz 10V/m mod. |
| Generic emission standard industrial EN61000-4 (2019)   |                            |                         |
| EN55011 Class A                                         | Radiated emission, E-field | 30MHz - 1GHz            |

Additionally, the unit passed the 'Electro Static Discharge' tests:

- Up to and including 15kV air discharge
- Up to and including 10kV contact discharge

Any changes or modifications made to this equipment not expressly approved by VARIBOX may void the CE authorization to operate this equipment.

## Chemical resistance

### Choose the correct sealing material

The VARIBOX CC is available with seals in either EPDM or Viton materials. Check the resistance of these seals against the product that you want to fill into the VARIBOX CC. A general guidance on regularly filled chemical products is listed in the table below.

| Product                                                                                                                | Conc. | Formula                                      | UN number(s)           | Gasket material | Duration |
|------------------------------------------------------------------------------------------------------------------------|-------|----------------------------------------------|------------------------|-----------------|----------|
| Ammonia                                                                                                                | <20%  | NH <sub>3</sub>                              | UN 2672                | EPDM            | 5 years  |
| Acetic acid                                                                                                            | All   | CH <sub>3</sub> COOH                         | UN 2789;<br>UN 2790 ** | EPDM            | 5 years  |
| Citric acid                                                                                                            | All   | C <sub>6</sub> H <sub>8</sub> O <sub>7</sub> | UN 3265                | EPDM            | 5 years  |
| Hydrofluoric acid ≤60%                                                                                                 | All   | HF                                           | UN 1790                | Viton           | 2 years  |
| Phosphoric acid                                                                                                        | All   | H <sub>3</sub> PO <sub>4</sub>               | UN 1805                | EPDM            | 5 years  |
| Ferric Chloride                                                                                                        | All   | FeCl <sub>3</sub>                            | UN 2582                | EPDM            | 5 years  |
| Potassium hydroxide                                                                                                    | All   | KOH                                          | UN 1814                | EPDM            | 5 years  |
| Sodium chlorite                                                                                                        | All   | NaClO <sub>2</sub>                           | UN 1908                | Viton           | 5 years  |
| Sodium hydroxide                                                                                                       | All   | NaOH                                         | UN 1824                | EPDM            | 5 years  |
| Sodium hypochlorite                                                                                                    | All   | NaOCl                                        | UN 1791*               | Viton           | 5 years  |
| Peroxyacetic acid                                                                                                      | ≤5%   | C <sub>2</sub> H <sub>4</sub> O <sub>3</sub> | UN 3149*               | Viton           | 5 years  |
| Nitric acid                                                                                                            | ≤55%  | HNO <sub>3</sub>                             | UN 2031                | Viton           | 5 years  |
| Hydrogen peroxide                                                                                                      | ≤60%  | H <sub>2</sub> O <sub>2</sub>                | UN 2014*;<br>UN 2984*  | Viton           | 5 years  |
| Hydrochloric acid                                                                                                      | All   | HCl                                          | UN 1789                | Viton           | 5 years  |
| Sulfuric acid                                                                                                          | All   | H <sub>2</sub> SO <sub>4</sub>               | UN 1830                | Viton           | 5 years  |
| *: overpressure relief vent is required or advised                                                                     |       |                                              |                        |                 |          |
| **: We do not recommend the use of non-conductive plastic packaging for products with a flash point of 60 ° C or lower |       |                                              |                        |                 |          |

#### CAUTION:

The VARIBOX has been developed and tested for intensive use. Each VARIBOX can be reused multiple times for similar liquids. Do not reuse any PE packaging for products with an oxidizing effect on PE causing molecular degradation, after it has been used for products that cause PE to swell (like hydrocarbons) or that have a stress-cracking effect on PE (surface-active wetting agents such as alcohols, soaps, surfactants).

#### CAUTION:

Chemicals at temperatures over 30°C can cause faster degradation of materials. Make sure not to use the VARIBOX with chemicals at higher temperatures.

## Venting

### Choose the correct venting

The VARIBOX CC has as standard a vacuum vent and an overpressure relief vent, levelling under and over pressure during use.

The VARIBOX CC can also be equipped without an overpressure relief vent. This version can be used when vapor that may be released leads to danger on account of, for example, its toxicity, flammability or the quantity of gas released. This is described in ADR 4.1.1.8.

Some products can build up pressure. The ADR requires an overpressure relief for specific substances like Hypochlorite solutions and Hydrogen peroxides. This is described in ADR 4.1.4.2, IBC02, B5.

IBC's should be fitted with a device to allow for venting during transport for amongst others:

- UN1791 hypochlorite solution (chlorine bleach, sodium hypochlorite)
- UN2014 hydrogen peroxide, 20-60% solution
- UN2984 hydrogen peroxide, 8-20% solution
- UN3109 organic peroxide type F, peracetic acid 15%
- UN3149 hydrogen peroxide and peracetic acid, mixture, not more than 5% peracetic acid

#### CAUTION:

Overpressure may develop in the VARIBOX CC due to warming of the air or the emission of gas from the contents, as a result of a temperature rise or other cause. To avoid warming of the air, the VARIBOX CC needs to be shielded from direct sunlight during outside storage.

The VARIBOX CC may be equipped with an overpressure relief vent to avoid a pressure build-up.

If you use the VARIBOX CC without overpressure relief vent, overpressure may be visible by bulging up of the top of the VARIBOX. When this overpressure is visible, remove the overpressure before you connect or open the VARIBOX. You can do so by loosening the lid by 30°. This will avoid a sudden relief of pressure and possible spill of content. Make sure to wear appropriate personal protective equipment.

When overpressure builds up, the extractor tube and/or empty level sensor may lift out of its designated recess. If this occurs, the extractor tube and/or empty level sensor may float and will therefore not function as intended anymore. After the overpressure has been released and the box is emptied, the tube and/or sensor may have to be repositioned in the designated recess.

## Outer contain

### Using the Compact Containment outer container

#### CAUTION:

It's prohibited to add a connection or hole to the outer box.

This VARIBOX CC (Compact Containment) comes with a fully closed outer container. The volume of this outer container is the volume of the inner bottle +10%, in line with typical regulations.

### Use of the outer container

- Users of the VARIBOX CC need to be trained before using the product
- The product needs to be placed on an even and stable floor
- When the product is placed outside, it needs to be protected from wind and shielded against direct sunlight
- Protect the product from collisions with vehicles
- Do not apply forces to the outer container
- Placement has to be in line with fire regulations
- Check the spill container weekly on leakage, by checking the dipstick in the top cover (see picture)
- Max. application temperature: 30°C
- When detecting fluid between inner container and outer container, remove fluid immediately
- Do not use the product in places where earthquakes may occur
- Products which are damaged, so they cannot function any longer cannot be used
- Repairing the product can only be done by authorized personnel
- The outer container needs to be inspected and (if necessary) cleaned on a regular basis (i.e. annually or sooner if necessary); this inspection needs to be documented
- All legal requirements need to be met on local, national and international level



## Full containment

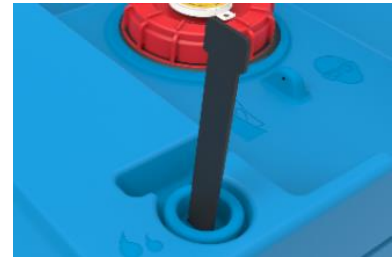
### Using the full containment outer container

**CAUTION: It's prohibited to add a connection or hole to the outer container.**

This VARIBOX CC (Compact Containment) comes with a fully closed outer container. The volume of this outer container is the volume of the inner container +10%, in line with typical regulations.

### Use of the outer container

- Users of the VARIBOX CC need to be trained before using the product
- The product needs to be placed on an even and stable floor
- When the product is placed outside, it needs to be protected from wind and shielded against direct sunlight
- Protect the product from collisions with vehicles
- Do not apply forces to the outer container.
- Placement has to be in line with fire regulations
- Check the spill container weekly on leakage, by checking the dipstick in the top cover (see picture)
- Max. application temperature: 30°C
- When detecting fluid between inner bottle and outer container, remove fluid immediately
- Do not use the product in places where earthquakes may occur
- Products which are damaged, so they cannot function any longer cannot be used
- Repairing the product can only be done by authorized personnel
- The outer container needs to be inspected and (if necessary) cleaned on a regular basis (i.e. annually or sooner if necessary); this inspection needs to be documented
- All legal requirements need to be met on local, national and international level



## Handling

### Closure tools

The VARIBOX CC needs to be closed during handling. Appropriate closure tools are to be used and closure torques are to be respected. Examples of closure tools are shown below.

Wrench for extractor tube housing



Key for 150mm screwcap



Wrench for the vent

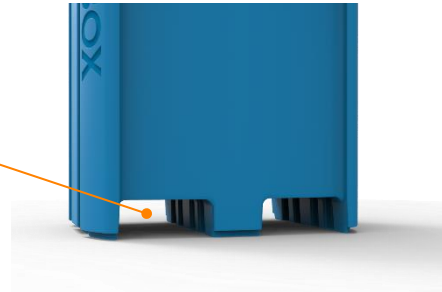


The closure tools are available in the [VARIBOX webshop](#) for spareparts.

### Lifting the VARIBOX CC

Opening for forklift and pallet truck

When stacking, put the VARIBOX on top of another VARIBOX, do not shove it when stacking.



### Transport of the VARIBOX CC

Follow local, national and international regulations for securing the VARIBOX CC for transport.

During transport, the UN marking is visible at the front of the outer container. The UN marking of the inner container is indicated both on the inner container itself and on the front of the outer container.



## Filling

### Preparing for filling

The inside of the VARIBOX CC has been cleaned to remove polyethylene chips that result from production. Afterwards, polyethylene residues may still be found in the product. We therefore recommend that you always clean and, if necessary, disinfect in accordance with your internal regulations and / or that of competent authorities before using new products.

### Filling the VARIBOX CC

Use the 150 mm opening to fill the VARIBOX CC. The maximum filling temperature is 30°C.

#### CAUTION:

Ensure that the optional extractor tube is vented during filling. As a result, air can escape from the extractor tube and possible floating of the suction pipe is prevented. Open the extractor tube by connecting it with the corresponding connector. Make sure that potentially dangerous gases are sucked away.

### Closing the VARIBOX CC

Verify the correct placement of the vacuum vent. Inspect the optional membrane filter for de-aeration; this should be dry and clean to prevent pressure build-up.

#### CAUTION:

Membrane filters for de-aeration are developed for one-time use. When contaminated or when wet, the filters may block and lose their capacity to prevent pressure build-up. Replace the membrane filter after use to secure venting.

Use the original 150 mm screw lid and vent to close the VARIBOX CC. Close the lid with a torque of 60 Nm. The vent is closed with a torque of 18 Nm. Put a cap on the vent. The optional VARIBOX Safeline Performance is closed with a torque of 18 Nm. Optional level sensors are closed with a torque of 18 Nm.

#### CAUTION:

Always put a cap on the vent to prevent blocking or entering of (rain-) water. Do not remove the threaded vent housing from the screw lid as the membrane filter will release from the housing and drop into the container.

### Sealing

The 150 mm screw lid can be sealed. A tamper evidence cable can be fed through holes in the lid and the hole in the top cover of the VARIBOX CC. The vent can be sealed by using a common cap. For example: [Tri-Sure SambaCap TSF-505040](#). The Safeline can be sealed with a corresponding cap.





## Connecting

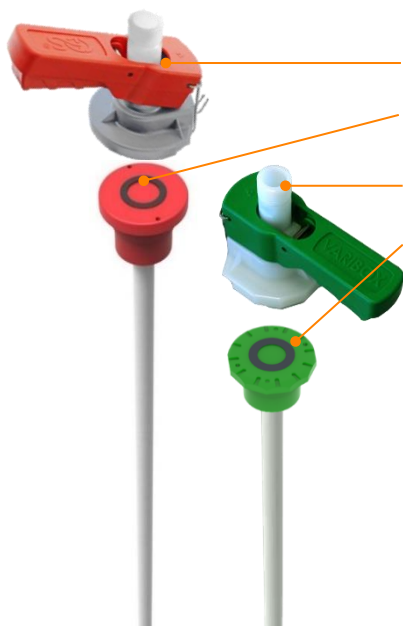
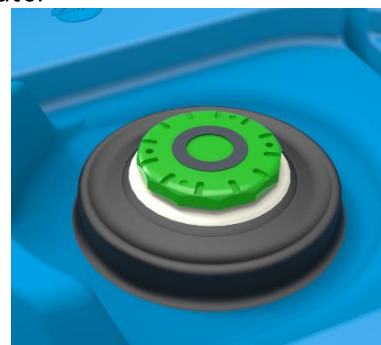
### Emptying using VARIBOX Safeline Performance

The VARIBOX CC is available with Safeline Performance in an EPDM and Viton version. These versions have different designs to avoid confusion and prevents incorrect unsafe connection. The Safeline system automatically closes after disconnection.

Tube and housing are made of Polyethylene. The EPDM version has a stainless-steel spring. The Viton version has a Hastelloy spring. The Safeline Performance extractor tube has an inner diameter of 24 mm. The capacity is 20 litres/minute.

After emptying about 0,1 litre remains in the VARIBOX CC. In the extractor tube itself about 0,4 litre will remain. These indications are based on water and will vary upon condition and type of chemical. The Safeline Performance may be protected by a Tamper-evident dust cap that needs to be removed before connecting.

The expected lifetime of the extractor tube is one year. Inspect the extractor tube on a regular basis (i.e. annually or sooner if necessary) and replace if necessary.



The Safeline Performance EPDM coupler is red and has a round design.

The Safeline Performance EPDM is red and has a round design.

The Safeline Performance Viton coupler is green and has a dodecagon design.

The Safeline Performance Viton extractor tube is green and has a dodecagon design.

The Safeline sparts are available in the [VARIBOX webshop](#).

Visit the website for videos on connecting and disconnecting.

#### CAUTION:

If there was 0.2 bar or more pressure in the VARIBOX always check if the Safeline system still reaches the lowest point in the VARIBOX.

Make sure that the coupler closes off correctly when put on the extractor, to avoid any false air entering the tube. Use the metal clip to secure the coupler in place.

Do not connect the coupler when overpressure is visible, remove the overpressure before you connect or open the VARIBOX. You can do so by loosening the lid by 30°. This will avoid a sudden relief of pressure and possible spill of content. Make sure to wear appropriate personal protective equipment.

The tube on the coupler should be fixed on a 90° elbow and should point away from you.

## Connecting

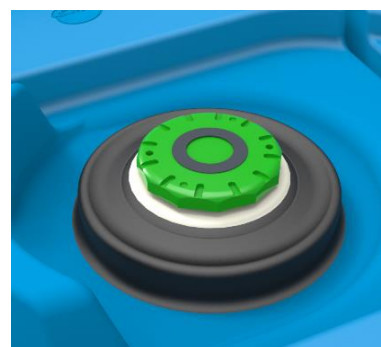
### Emptying using VARIBOX Safeline Precision

The VARIBOX CC is available with Safeline Precision in an EPDM and Viton version. These versions have different designs to avoid confusion and prevents incorrect unsafe connection. The Safeline system automatically closes after disconnection.

Tube and housing are made of Polyethylene. The EPDM version has a stainless-steel spring. The Viton version has a Hastelloy spring. The Safeline Precision extractor tube has an inner diameter of 14 mm. The capacity is 50 litres/ hour.

After emptying about 0,1 litre remains in the VARIBOX CC. In the extractor tube itself about 0,4 litre will remain. These indications are based on water and will vary upon condition and type of chemical. The Safeline Precision may be protected by a Tamper-evident dust cap that needs to be removed before connecting.

The expected lifetime of the extractor tube is one year. Inspect the extractor tube on a regular basis (i.e. annually or sooner if necessary) and replace if necessary.



The Safeline Precision EPDM coupler is red and has a round design.

The Safeline Precision EPDM is red and has a round design.

The Safeline Precision Viton coupler is green and has a dodecagon design.

The Safeline Precision Viton extractor tube is green and has a dodecagon design.

The Safeline sparts are available in the [VARIBOX webshop](#).

Visit the website for videos on connecting and disconnecting.

#### CAUTION:

If there was 0.2 bar or more pressure in the VARIBOX always check if the Safeline system still reaches the lowest point in the VARIBOX.

Make sure that the coupler closes off correctly when put on the extractor, to avoid any false air entering the tube. Use the metal clip to secure the coupler in place. Do not connect the coupler when overpressure is visible, remove the overpressure before you connect or open the VARIBOX. You can do so by loosening the lid by 30°. This will avoid a sudden relief of pressure and possible spill of content. Make sure to wear appropriate personal protective equipment.

The tube on the coupler should be fixed on a 90° elbow and should point away from you.

## Connecting

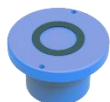
### Emptying using VARIBOX Safeline Food EPDM

The VARIBOX CC is available with Safeline Food EPDM. The Safeline system automatically closes after disconnection.

Tube and housing are made of Polyethylene. The EPDM version has a stainless-steel spring. The Safeline Food EPDM extractor tube has an inner diameter of 24 mm. The capacity is 20 litres/minute.

After emptying about 0,1 litre remains in the VARIBOX CC. In the extractor tube itself about 0,4 litre will remain. These indications are based on water and will vary upon condition and type of chemical. The Safeline Food EPDM may be protected by a Tamper-evident dust cap that needs to be removed before connecting.

The expected lifetime of the extractor tube is one year. Inspect the extractor tube on a regular basis (i.e., annually, or sooner if necessary) and replace if necessary.



The Safeline Performance EPDM coupler is light blue and has a round design.

The Safeline Performance EPDM is light blue and has a round design.

The Safeline sparts are available in the [VARIBOX webshop](#).

Visit the website for videos on connecting and disconnecting.

### CAUTION:

If there was 0.2 bar or more pressure in the VARIBOX always check if the Safeline system still reaches the lowest point in the VARIBOX.

Make sure that the coupler closes off correctly when put on the extractor, to avoid any false air entering the tube. Use the metal clip to secure the coupler in place.

Do not connect the coupler when overpressure is visible, remove the overpressure before you connect or open the VARIBOX. You can do so by loosening the lid by 30°. This will avoid a sudden relief of pressure and possible spill of content. Make sure to wear appropriate personal protective equipment.

The tube on the coupler should be fixed on a 90° elbow and should point away from you.

## Connecting

### Emptying using other extractor tubes

Next to the Safeline extractor tubes, the VARIBOX CC is also approved for the extractor tubes:

- Quick Connect QC, from [AS Strömungstechnik](#)
- Drum valve DV, from [Micromatic](#)
- Composite Drum valve CDV, from [Micromatic](#)
- Drumquick Pro, from [Colder](#)

## Level sensors

### Warranty on the level sensors

**We are committed to providing our customers with high-quality products that are designed to last and we want you to be completely satisfied with your purchase. That is why we offer a product warranty.**

**Every VARIBOX Full Containment can be equipped with an empty, low-level, or full sensor. These level sensors can be used to trigger a signal or to shut-off a pump system connected to the VARIBOX level sensor.**

**Our warranty covers defects in the sensors for a period of 12 months from the date of purchase. Please note that the warranty does not cover:**

- Wear and tear (Including Chemical degradation)
- Damage caused by misuse
- Damage caused by abuse
- Modifications made to the sensor
- Repairs done by unauthorized parties

**We recommend following our VARIBOX user guide to ensure the longevity of your product. Instructions videos and answers to Frequently Asked Questions are available on the VARIBOX website in the support section.**

### Full-level sensor (right side)

The VARIBOX CC is available with level sensors, which indicate the VARIBOX CC is almost full or is almost empty. The level sensors are two-core cable and fail-safe. Max. switching voltage is 48 V; max. switching current is 0,5 A. The connector of the full sensor (option) has a 3-pin plug. The circuit of the full sensor is opened when the VARIBOX CC is almost full: approximately 25 liter capacity is left, or the cable of the switch is damaged. The correct socket for this plug is: Bulgin Standard Buccaneer PX0731/S (screw termination). The sockets are available in the [VARIBOX webshop](#) for spareparts.



## Low-level sensor (left side)



The connector of the low-level sensor (option) has a 2-pin plug. The circuit of the low-level sensor is opened when the level in the VARIBOX CC is low: at approximately 50 litres of remaining content. The sensor opens also when the cable of the switch is damaged. Max. switching voltage is 48 V; max. switching current is 0,5 A. The correct socket for this plug is: Bulgin standard Buccaneer PX0736/S (screw termination, see picture). The sockets are available in the [VARIBOX webshop](#) for spareparts.

The low-level sensor cannot be combined with the empty sensor.



## Empty sensor (left side)



The connector of the empty sensor (option) has a 2-pin plug. The circuit of the empty sensor is opened when the VARIBOX CC is almost empty: at approximately 1 litre of remaining content. The sensor opens also when the cable of the switch is damaged. Max. switching voltage is 48 V; max. switching current is 0,5 A. The correct socket for this plug is: Bulgin standard Buccaneer PX0736/S (screw termination). The sockets are available in the [VARIBOX webshop](#) for spareparts.

The empty sensor cannot be combined with the low-level sensor.

### CAUTION:

If there was 0.2 bar or more pressure in the VARIBOX always check if the empty level sensor still reaches the lowest point in the VARIBOX.

Overpressure may develop in the VARIBOX CC due to warming of the air or the emission of gas from the contents, because of a temperature rise or other cause. To avoid warming of the air, the VARIBOX CC needs to be shielded from direct sunlight during outside storage.

Level sensors are manufactured from Polyethylene, PVC and other materials. Verify the chemical compatibility of your product with these materials or ask our Customer Service.



## Maintenance

### Routine maintenance

The VARIBOX CC is a UN ADR Certified product. Because of this, repair and maintenance on the product must be executed in line with UN ADR regulations. Routine maintenance means operations such as:

- Cleaning
- Removal and reinstallation or replacement of body closures (including associated gaskets), or of service equipment, confirming to our original specifications, provided that the leak tightness of the VARIBOX CC is verified
- Restoration of structural equipment not directly performing a dangerous goods containment function to conform to the design provided that the containment function of the VARIBOX CC is not affected.

### Replacement of extractor tubes

**Replacement of extractor tubes is considered Routine maintenance. A replacement needs to be an original equipment manufacturer part. When replacing an extractor tube, verify the correct seating of the foot in the recess in the bottom of the inner receptacle. Tighten with a torque of 14 Nm.**

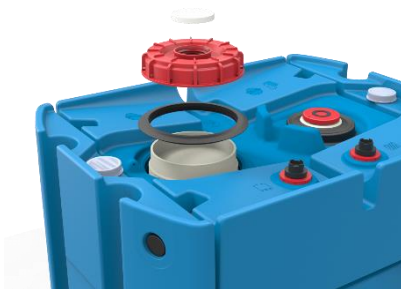
### (De-) assembling the VARIBOX CC

This is a limited de-assembly instruction. Every repair or maintenance that involves work on the inner container (including extractor tube or vent) may be carried out by authorised personnel only and is not in this instruction.

*For the support during replacement of the inner container, there is a comprehensive checklist available at the VARIBOX Customer Service.*

#### CAUTION:

**Make sure the VARIBOX CC is empty and has been cleaned before de-assembling.**



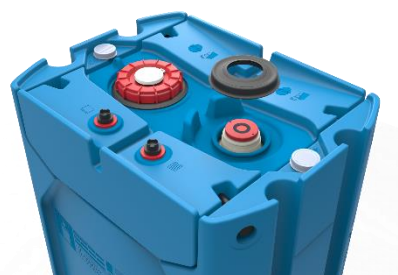
To remove the cover of the VARIBOX CC, start by unscrewing the screwcap from the container.



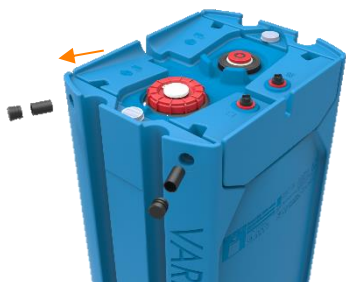
Remove the seal ring around the filling opening.



Remove the dipstick



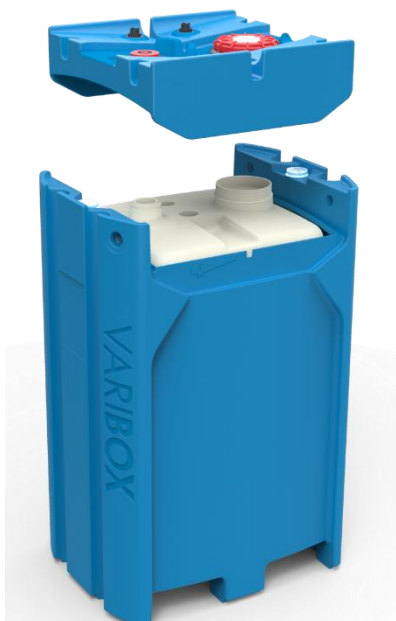
Remove the seal ring around the extractor tube.



Shift the four plugs by pushing them outward with e.g., a screwdriver

You can leave the plugs in the outer container





Disconnect the electrical plug(s) (optional).  
Lift the top cover from the outer body.



Lift the inner container  
Assembly is in reverse order

## Cleaning

### Cleaning inside

Residues may be found in the product. We therefore advise you, before putting the VARIBOX CC into use, to clean or disinfect according to your company standard or that of competent authorities.



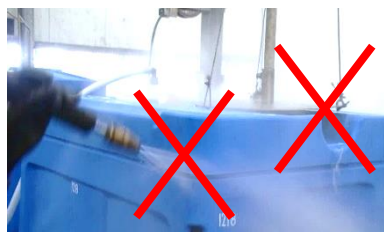
Cleaning the inside can be done by means of a high-pressure water jet with a maximum temperature of 60°C. The tank can be cleaned internally with a special nozzle. Nozzle type, temperature, pressure, volume and other conditions should be adapted to the specific situation.

Picture: examples of high-pressure water jet nozzles.

#### CAUTION:

Make sure not to fill the VARIBOX with hot water (or any other hot liquid). When cleaning with hot water, continuously pump out the water.

### Cleaning outside



#### CAUTION:

Cleaning angle min. +45° from horizontal.

Do not use high pressure on the overlap between top cover and outer container.

Do not use water on the cap: the membrane filter for de-aeration may block when wet.

Professional cleaning companies can provide this cleaning service, like:

| Company                                        | Adress                                                 | Phone                       | E-mail                                                             |
|------------------------------------------------|--------------------------------------------------------|-----------------------------|--------------------------------------------------------------------|
| Alpak bvba                                     | Nieuwlandlaan 141<br>B-3200 Aarschot<br>Belgium        | Tel. +32 (0) 16 50<br>20 05 | <a href="mailto:info@alpak.be">info@alpak.be</a>                   |
| Sens Interclean<br>BV                          | Onyxstraat 12<br>NL-7554 TP Hengelo<br>The Netherlands | Tel. +31 (0) 742<br>424 381 | <a href="mailto:info@sensinterclean.nl">info@sensinterclean.nl</a> |
| Rhein-Fass GmbH<br>& Co. KG                    | Großpartstraße 2a<br>D-67071 Ludwigshafen<br>Germany   | +49 (0) 62 16 70<br>33 10   | <a href="mailto:kontak@rhein-fass.de">kontak@rhein-fass.de</a>     |
| Gerhard Klein<br>Verpackungen<br>GmbH & Co. KG | Brackstraße 11<br>D-38159 Vechelde<br>Germany          | +49 (0) 53 029<br>17 00 30  | <a href="mailto:info@gk-pack.de">info@gk-pack.de</a>               |

## Periodic inspection and test

### UN / ADR regulation

The VARIBOX CC is a UN / ADR Certified product. Inspections and tests of the product must be executed periodically, at intervals of not more than 2½ years, in line with UN / ADR regulations.

### Inspection unit

An inspection unit carrying out inspections and tests must be authorised by the competent authority, in line with UN / ADR regulations. You can use your own authorised inspection unit, or from a company offering this service.

The national competent authorities can inform which companies can offer this service. This information is typically available on the website of the national competent authority. A list of these competent authorities is included in the ADR regulations: [www.unece.org](http://www.unece.org).

A report of each inspection and test is to be sent to the owner of the VARIBOX CC who shall keep this at least until the next inspection or test.

For the support during inspections, there is a comprehensive checklist available at the VARIBOX Customer Service.

### Labeling

All sides of the VARIBOX CC have recessed surfaces for the application of labels. These surfaces have a smooth texture so that labels adhere. The dimensions of the label boxes are (width x height):

- 560x560 mm (front)
- 560x700 mm (back)
- 150x210 mm (sides)



## Technical data

| VARIBOX CC                  |                                                 |
|-----------------------------|-------------------------------------------------|
| Material inner container    | Polyethylene, recyclable                        |
| Material outer container    | Polyethylene, recyclable                        |
| Material cover              | Polyethylene, recyclable                        |
| Gross capacity              | 275 l                                           |
| Nominal capacity            | 250 l                                           |
| Width                       | 600 mm                                          |
| Length                      | 800 mm                                          |
| Height                      | 1200 mm                                         |
| Nett height (stacking)      | 1185 mm                                         |
| Inlet height                | 1175 mm                                         |
| Stacking height             | 2385 mm                                         |
| Stacking load               | 522 kg                                          |
| Weight                      | 38 kg                                           |
| Transport quantity          | 132 per truck                                   |
| UN certification number     | UN 31HH1/Y/**--/NL/TCPI-PROMENS3-200518/950/522 |
| Standard liquid approvals   | Maximum density / hydraulic test pressure       |
| Water                       | 1900 kg/m <sup>3</sup> / 110 kPa                |
| Wetting solution            | 1600 kg/m <sup>3</sup> / 110 kPa                |
| n-Butyl acetate             | 1600 kg/m <sup>3</sup> / 110 kPa                |
| White spirit                | 1600 kg/m <sup>3</sup> / 110 kPa                |
| Acetic acid                 | 1600 kg/m <sup>3</sup> / 110 kPa                |
| Nitric acid 55%             | 1600 kg/m <sup>3</sup> / 110 kPa                |
| Vacuum relief vent capacity | 120 l/min                                       |
| Overpressure vent capacity  | 80 l/h at $\Delta P$ 12 mbar                    |
| Optional level sensors      | max. 48 V max. 0,5 A max. 10 W max. 10 VA       |

## Learning More, Service and Support

### More information about using the VARIBOX CC

For the latest information about the VARIBOX CC and for service and support, please visit [www.varibox-ibc.com](http://www.varibox-ibc.com). You will also find instructional videos about using the VARIBOX CC. A quick way to access the website is to scan the QR code below. This code is also present at the VARIBOX CC.



### Getting in touch with us

For spare parts you can use the VARIBOX Webshop for spare parts. For your personal account, warranty related questions or for more information please feel free to contact the:

VARIBOX Customer Service  
Tel.: +31 (0)570 660711  
[info@varibox-ibc.com](mailto:info@varibox-ibc.com)

### Obtaining warranty service

If the product appears to be damaged or does not function properly, please follow the advice in this booklet and the online resources.

If the product still does not function, contact VARIBOX Customer Service for instructions how to obtain warranty service.

**Version: 2023.V4**